### FerroSorp® S

## Pelletised hydrogen sulfide filter media in industrial applications such as CO<sub>2</sub>-gas and synthesis gas

Industrial gases such as synthesis gas (syngas) and CO<sub>2</sub>-rich gas for CO<sub>2</sub>-production usually contain hydrogen sulfide, especially when produced from coal, decaying biomass or other sulfur-rich raw materials. The toxic, corrosive effects of H<sub>2</sub>S are well-documented and contribute to decreased gas quality. In some cases, H<sub>2</sub>S may also result in the production of dangerous SO<sub>2</sub> emissions. Because industrial applications operate under such broad varieties of conditions as far as pressure, temperature, H<sub>2</sub>S freight, humidity are concerned, it is critical for plant operators to utilize technology that is proven, versatile, and economically feasible for their applications. Our FerroSorp® S media pellets are specifically designed to easily overcome even the most challenging industrial conditions.

FerroSorp® S — a high quality product Made in Germany — is a pelletized and highly effective media based on iron hydroxide. For over 20 years FerroSorp® S has proven itself to be the best product for the job, even under some of the harshest, most-challenging gas conditions. The result is, that each year more and more sites around the globe opt for using FerroSorp® S as their solution to the H<sub>3</sub>S problem.



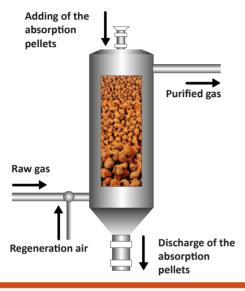
Applicable for H<sub>2</sub>S-containing gases such as syngas, CO<sub>2</sub>-gas, geothermal fields and oil & gas-industry





#### The process

Gas containing H<sub>2</sub>S is passed through a filter vessel filled with FerroSorp® S media pellets. Two chemical reactions occur: First, H<sub>2</sub>S and iron hydroxide react to form solid iron sulphide. Second – either simultaneously or in a parallel vessel – oxygen converts the pellets back into iron hydroxide in a process called regeneration. Elemental sulphur is formed and accumulates within the pores of the media pellets, which results in high loading rates, long media lifecycles, and minimised clumping.



Absorption:  $2 \text{ Fe}(OH)_3 + 3 \text{ H}_2\text{S} \longrightarrow \text{Fe}_2\text{S}_3 + 6 \text{ H}_2\text{O}$ Regeneration:  $\text{Fe}_2\text{S}_3 + 1,5 \text{ O}_2 + 3 \text{ H}_2\text{O} \longrightarrow 2 \text{ Fe}(OH)_3 + 3 \text{ S}$ 

# We gladly advise you individually!

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### **Advantages**

- Well proven, non-hazardous product
- 20+ years of experience
- Low removal costs for H<sub>2</sub>S compared to other leading technologies
- High loading capacities due to selective desulphurisation
- Fast reaction, achieves 0 ppm H<sub>2</sub>S at outlet
- Easy handling
- Superior performance in gases without air/O<sub>2</sub>
- Possible use as fertilizer\*
  (\* depending on regulations/legislation)

#### You can choose from our broad selection:



FerroSorp® S 2 - 4 mm



FerroSorp® S 2 - 8 mm



FerroSorp® S 5 - 25 mm

Note: Illustrations are not to scale.

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